

# Flood shields head to Folsom

## MASSIVE GATES FOR DAM'S NEW SPILLWAY TO ARRIVE

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After six years of construction, a momentous event is expected later this month at the new flood-control spillway being built at Folsom Dam: The steel flood-control gates – the mechanical heart of the project – will begin to arrive for installation.

This event will be hard to miss, because the gates are so large that 600 miles of roadway between Folsom and Portland, Ore., will have to be closed – in legs – as they make their way south. The journey will require 18 separate shipments.

The billion-dollar project at Folsom Dam, funded mostly by federal taxpayers, is intended to double the dam's flood-protection rating to shield the Sacramento region from the biggest storms on the American River. In a drought year as bad as this one, it may be hard to imagine the need for this capacity. But it hasn't been that long since the current dam's limits were revealed. In 1986, the reservoir overflowed and flood-control officials were briefly forced to release more water than downstream levees were rated to withstand. Sacramento narrowly avoided disaster.

Although construction has been underway since 2008, most of the work has gone unnoticed except to residents near the project site and regular visitors to the lake. The delivery of the gates will change that, because it will

require extended road closures throughout the region.

There are six main gates in the new spillway, designed to release water earlier and faster during a flood. Each assembled steel gate is about 40 feet long, 45 feet tall and 30 feet wide.

Imagine 12 school buses strapped together in a cube, three wide and four high, and you begin to get an idea of the challenges involved in

### FLOOD-CONTROL GATES FOR NEW SPILLWAY

The new auxiliary spillway near Folsom Dam will start to receive its six steel gates later this month. Six hundred miles of roads between Portland and Folsom will have to be closed several times for the delivery of the giant gates.

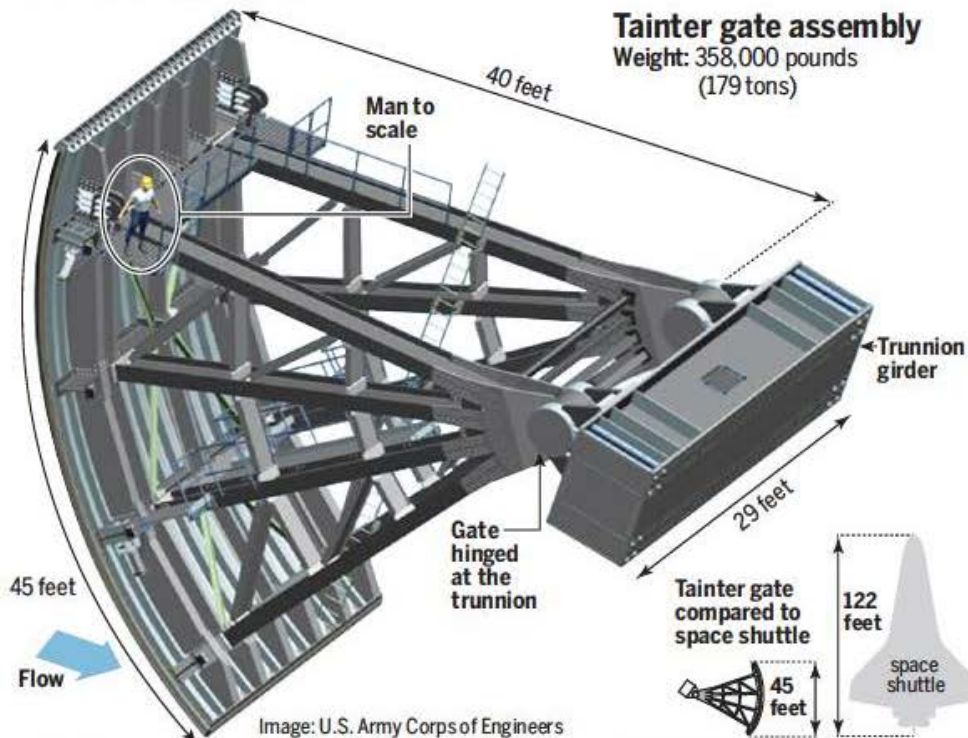
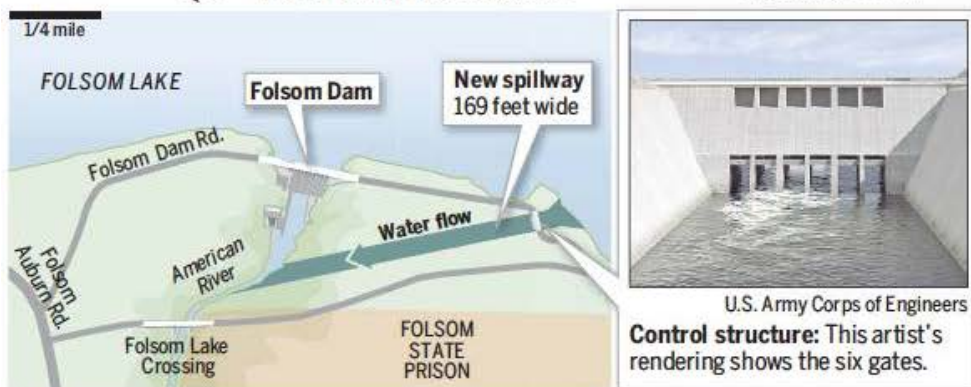
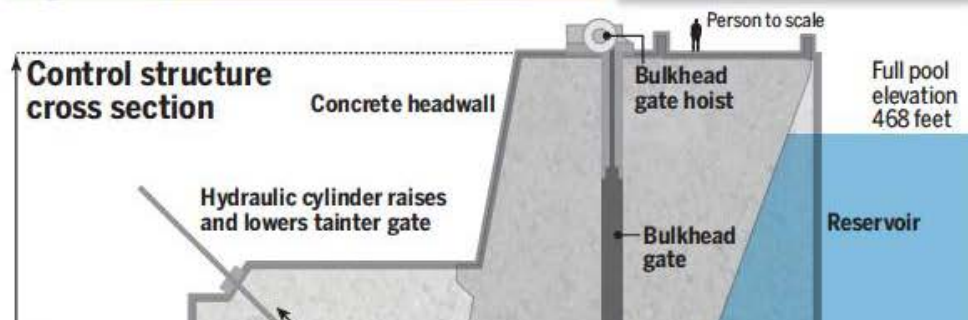


Image: U.S. Army Corps of Engineers



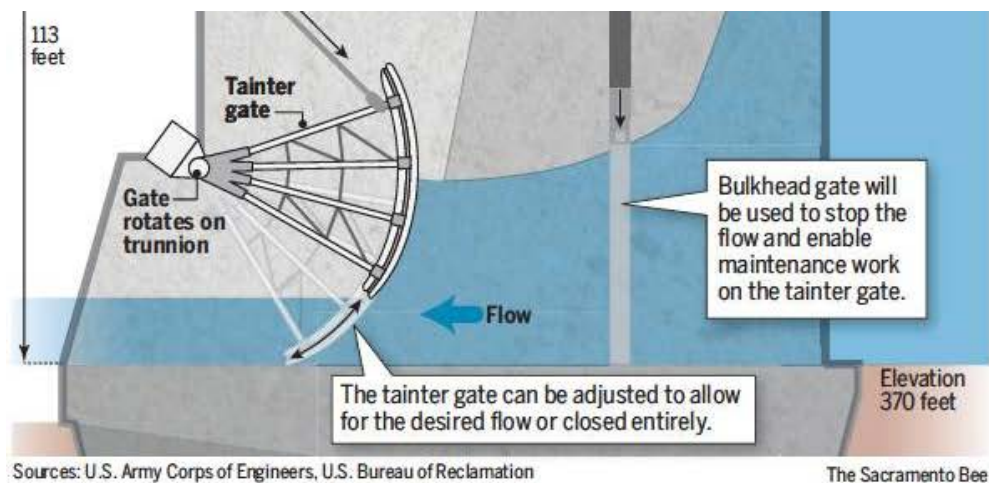
U.S. Army Corps of Engineers

**Control structure:** This artist's rendering shows the six gates.



transporting each gate.

“It’ll be pretty interesting, pretty spectacular, for them to be moving something this large down from Oregon,” said Rick Johnson, executive director of the Sacramento Area Flood Control Agency, which is funding the local share of the project through property taxes. “I anticipate it’ll be similar logistics to moving the space shuttle.”



The primary contractor on this phase of the spillway project is Granite Construction Co. of Watsonville, which holds a \$125 million contract from the U.S. Army Corps of Engineers to build the gate-control structure. This massive structure is equivalent to building a whole new dam. It is as tall as the Statue of Liberty and requires enough steel to build two-and-a-half Eiffel Towers.

The steel gates were fabricated at Oregon Iron Works in Clackamas under a separate \$45 million contract. The first road shipment will be made this month. The exact timing of the deliveries isn’t known yet, but the contractors are working with Cal-trans, the California Highway Patrol and local governments on the details. They plan to alert residents through the news media when the shipments occur.

There are actually two gates for each of the six openings in the new spillway. The primary gate, called a tainter gate, rotates in an arc to control water releases into the new spillway. These gates are exposed to water pressure from the reservoir at all times. The secondary

structure, called a bulkhead gate, is installed just upstream of the tainter gates. It is a flat panel that is lowered into a slot only when it is necessary to access the tainter gates for maintenance.

Each bulkhead gate is about as wide as two highway lanes and will be shipped in one piece, one at a time. The tainter gates are bigger – about three lanes wide. These will be shipped in two pieces: one trip for each gate’s girder framework, and another for each gate’s curved steel face. That makes a total of 18 truck trips.

Because Interstate 5 is only two lanes wide over most of its length, it will be necessary to close the highway entirely when the gates are delivered. The closures will occur only at night, said Army Corps project manager Katie Huff, and the trucks will lay over during the day. There are a number of well-known choke points along the way that could cause traffic delays, even at night, such as bridges over the Yolo Bypass and Shasta Reservoir.

A drive that normally takes a car about nine hours will instead take a couple of weeks for each shipment, Huff said. As a result, it will take months to deliver all the gates. By May, all the parts are expected to be on-site at the spillway construction area, where they will be assembled and lowered into place with a giant crane.

“This is a huge milestone,” said Rep. Doris Matsui, D-Sacramento, who has worked to secure federal funding for the project, including another \$70 million in the new appropriations bill that was passed by the House in January. “It’s quite remarkable, and those gates are huge. I think it’s something people are really going to stop and look at.”

Once off Interstate 5, the gates will be trucked east on Interstate 80. Then they will travel along Madison Avenue to Greenback Lane, Folsom-Auburn Road and Folsom Lake Crossing to reach the construction site. Closures will be required on all these roads, as well.



When the gates are installed – which may not happen until 2015 – the project will finally begin to look like the flood-control solution that Sacramentans have been promised for decades.

“Starting to see these gates arriving is pretty significant for us,” Huff said. “This means the project is getting closer to completion.”

Once all the construction is done in 2017, the spillway will be able to release huge quantities of water from Folsom Reservoir, and much earlier during a storm.

The existing gates at Folsom Dam, completed in 1956, have limitations. The large spillway gates at the top of the dam are unable to let water out until the reservoir is nearly full. The river outlet gates in the face of the dam can let water out sooner, but they are relatively small and can’t release water fast enough during a storm. As a result, the reservoir can fill too fast when big storms hit the American River watershed.

This raises the threat that the dam could be over-topped, creating a situation in which flood-control officials have to release more water from the spillway gates than normal operations allow, potentially endangering downstream levees.

The new spillway gates are 50 feet deeper in the reservoir’s water column than the current spillway gates, and they can safely release about four times more water than the current outlet gates. As a result, officials will be able to hold more empty space in the reservoir during a storm to accommodate more flood runoff from upstream.

The new spillway offers benefits even in drought years, Johnson said. For example, current rules require dam operators to maintain a fixed amount of empty space in the reservoir all winter to accommodate floods. So even in drought years, they must release precious water supply to satisfy that rule.

Because the release capacity of the new spillway is so much larger and faster, dam operators will be able to hold more water in the reservoir until they are sure a storm is likely to produce flood conditions.

“This will make it possible so we really don’t have to draw the reservoir down as much until we see (storm) conditions developing,” Johnson said. “It just makes it more flexible, with less risk to water supply.”

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